



## General Safety Information

### **WARNING**

– To avoid serious injuries:

- Improper use of your bicycle's brake system may result in a loss of control or an accident, which could lead to a severe injury. Because each bicycle may handle differently, be sure to learn the proper braking technique (including brake lever pressure and bicycle control characteristics) for your bicycle. Consult your bicycle dealer and the bicycle's owners manual, and practice your riding and braking technique.
- Brakes designed for use as rear brakes should not be used as front brakes.
- Obtain and read the service instructions carefully prior to installing the parts. Loose, worn, or damaged parts may cause serious injury to the rider. We strongly recommend only using genuine Shimano replacement parts.
- Be careful not to allow any oil or grease to get onto the brake shoes. If any oil or grease do get on the shoes, you should replace the shoes, otherwise the brakes may not work correctly.
- Check the brake cable for rust and fraying, and replace the cable immediately if any such problems are found. If this is not done, the brakes may not work correctly.
- Always make sure that the front and rear brakes are working correctly before you ride the bicycle.
- The required braking distance will be longer during wet weather.  
Reduce your speed and apply the brakes early and gently.
- If the road surface is wet, the tires will skid more easily. If the tires skid, you may fall off the bicycle. To avoid this, reduce your speed and apply the brakes early and gently.
- Read these Technical Service Instructions carefully, and keep them in a safe place for later reference.

### **NOTE:**

- By using these parts as a set, the optimum efficiency of the Multi-Condition Brake System can be realized.
- Parts are not guaranteed against natural wear or deterioration resulting from normal use.
- For maximum performance we highly recommend Shimano lubricants and maintenance products.
- For any questions regarding methods of handling or maintenance, please contact the place of purchase.

SI-8A20A

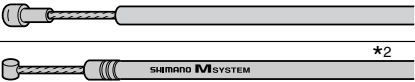
# Multi-Condition Brake System

## Technical Service Instructions

## Multi-Condition Brake System

By providing superior wet weather braking performance (control and modulation), braking performance will not vary in a multitude of conditions when using this brake system.

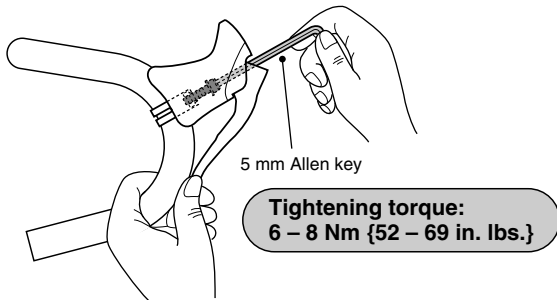
In order to realize the best performance, we recommend that the following combination be used.

Brake lever	<b>BL-R600/BL-R440/ST-R600/ST-6510/ ST-5510/ST-4400/ST-3300/ST-R500</b> (Clamp diameter: 23.8 mm / 22.2 mm *1)
Cantilever brake	<b>BR-R550</b>
Brake cable	 *2

\*1, \*2: BL-R440

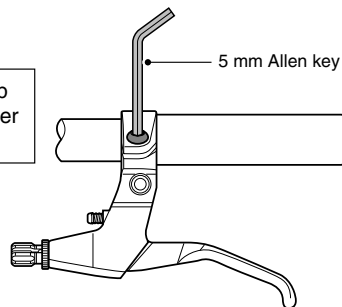
## Installation of the brake lever

Use a 5 mm Allen key to install the brake lever.



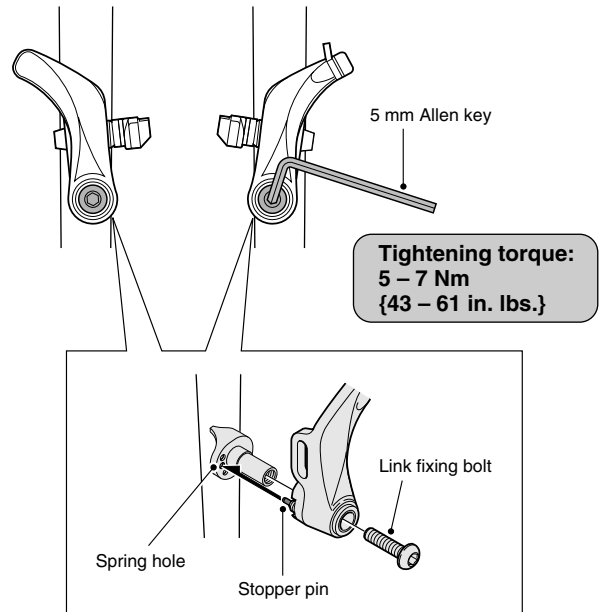
**Tightening torque:  
6 – 8 Nm {52 – 69 in. lbs.}**

Use a handlebar grip with a maximum outer diameter of 32 mm.

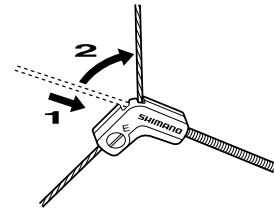


## Installation of the cantilever brake

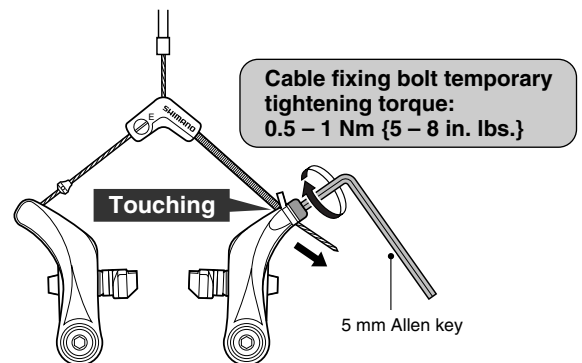
1. Insert the stopper pin of the brake body into the spring hole in the frame mounting boss, and then secure the brake body to the frame with the link fixing bolt.



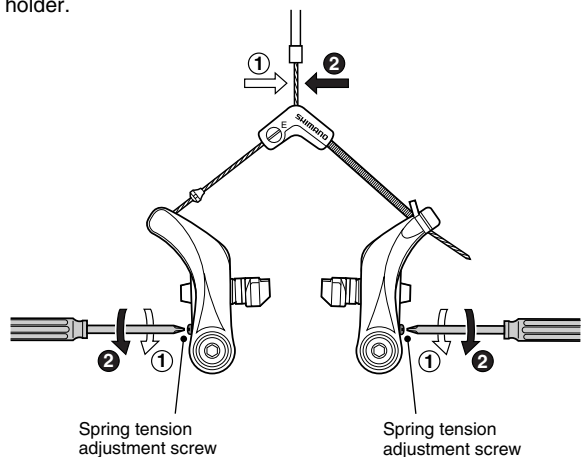
2. Set the inner cable onto the cable carrier.



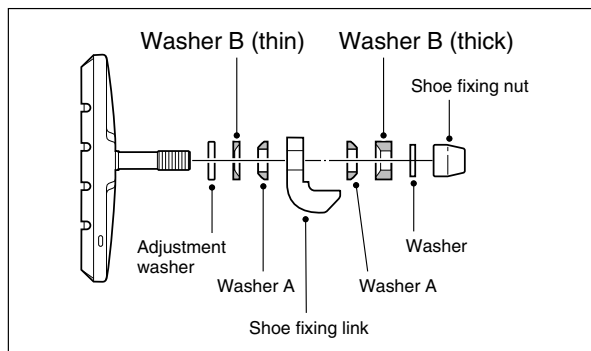
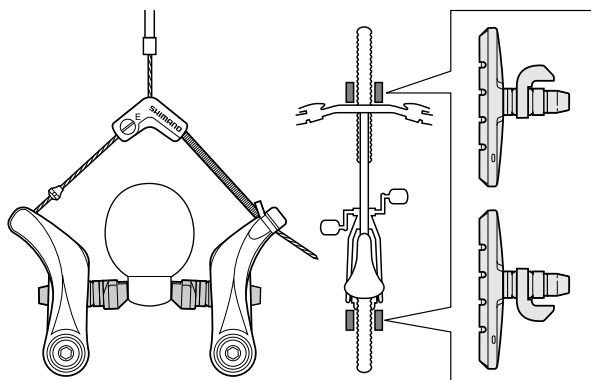
3. Temporarily tighten the inner cable so that the cable carrier is at the position in the illustration.



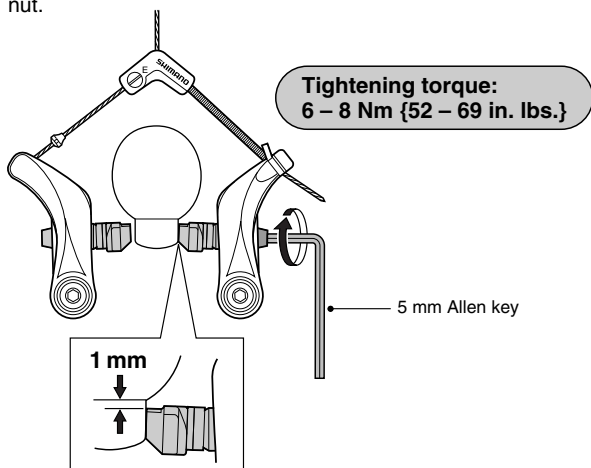
4. Turn the spring tension adjustment screw so that the cable carrier comes to a position directly below the outer casing holder.



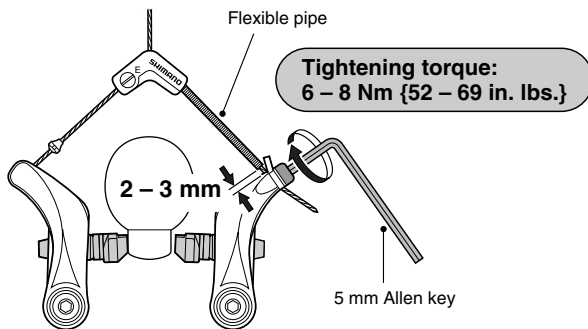
5. While holding the shoe against the rim, adjust the amount of shoe protrusion by changing over the washer B (thick or thin).



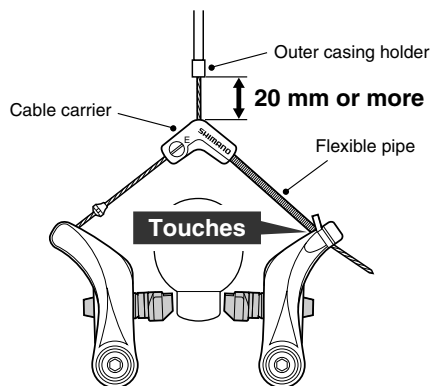
6. While holding the shoe against the rim, tighten the shoe fixing nut.



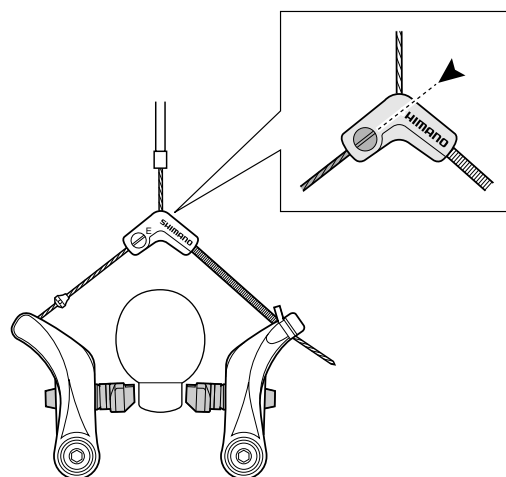
7. Loosen the cable fixing bolt, move the brake body so that the clearance is 2 - 3 mm, and then secure the inner cable.



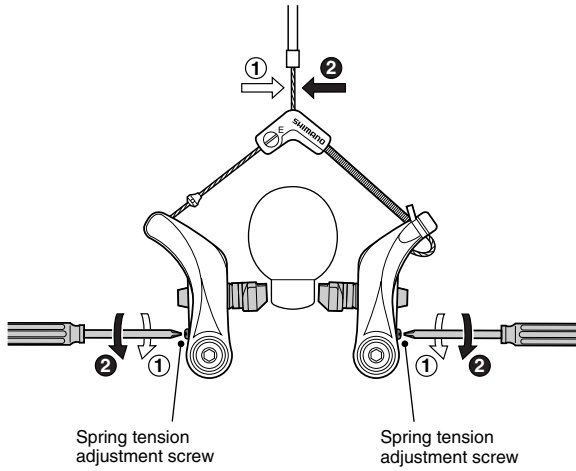
8. Adjust the flexible pipe so that it touches the cantilever brake body.



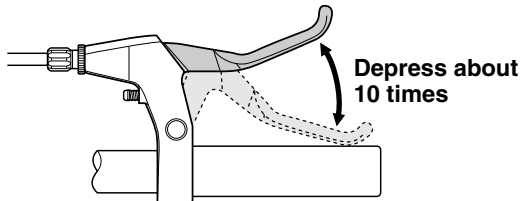
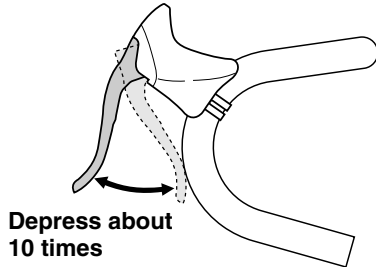
9. If the cable carrier is in the position in the illustration, then setting is complete. Check to be sure that there is a clearance of 20 mm or more between the outer casing holder and the cable carrier as shown in the illustration for step 8. This is to ensure that the cable carrier does not touch the outer casing holder. If it does touch, the brakes will not work.



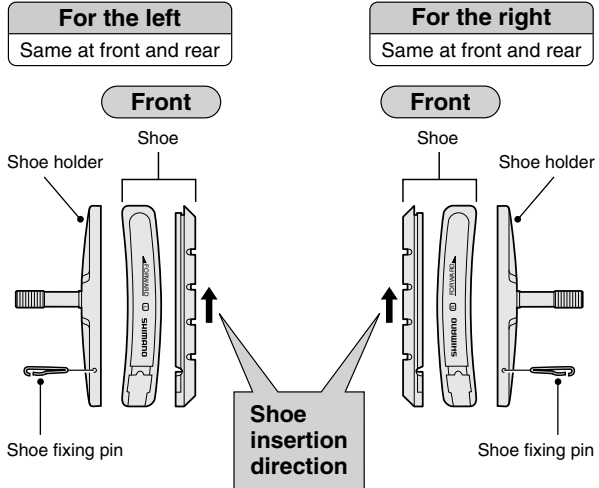
10. If balance adjustment is necessary, adjust with the spring tension adjustment screw.



11. Depress the brake lever about 10 times as far as the grip and check that everything is operating correctly and that the shoe clearance is correct before using the brakes.



2. There are two different types of shoe and shoe holder to be used in the left and right positions respectively. Slide the new shoes into the grooves on the shoe holders while taking note of the correct directions and pin hole positions.



3. Insertion of shoe fixing pin is very critical to keep shoe properly fixed in place.

Please note: Specifications are subject to change for improvement without notice. (English)

**SHIMANO®**

SHIMANO AMERICAN CORPORATION

One Holland, Irvine, California 92618, U.S.A. Phone: +1-949-951-5003

SHIMANO EUROPE HOLDING B.V.

Industrieweg 24, 8071 CT Nunspeet, The Netherlands Phone: +31-341-272222

SHIMANO INC.

3-77 Oimatsu-cho, Sakai, Osaka 590-8577, Japan

© Jun. 2003 by Shimano Inc. PIT. IZM. Printed in Malaysia

## Replacement of the cartridge shoe

1. Remove the shoe fixing pin, and then slide the shoe along the groove to remove it from the shoe holder.

