



SI-78A0B

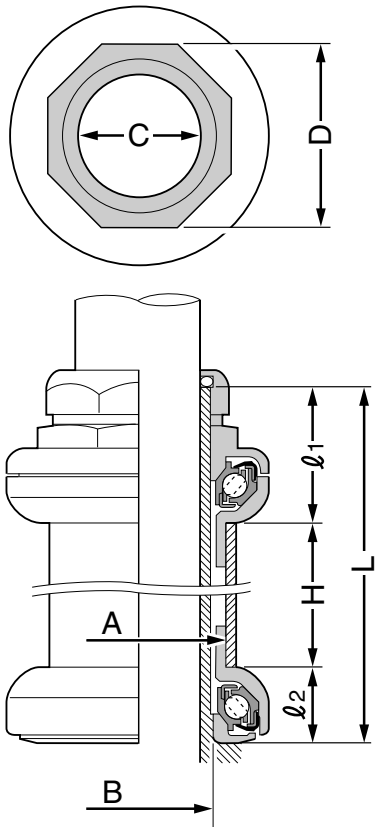
# HP-7410 HP-6500

Head Parts



## SERVICE INSTRUCTIONS

Before use, read these instructions carefully, and follow them for correct use.

### ■ Assembly dimensions

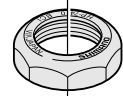


JIS: Japanese Industrial Standards    H: Head tube length

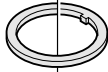
| Model no.          | Thread dimensions | Lock washer   | A               | B               | C         | D       | ℓ <sub>1</sub> | ℓ <sub>2</sub> | L         |
|--------------------|-------------------|---|-----------------|-----------------|-----------|---------|----------------|----------------|-----------|
| HP-7410<br>HP-6500 | B.C.1" × 24T      |  | φ 30.0 mm (JIS) | φ 27.0 mm (JIS) | φ 22.3 mm | 32.0 mm | 24.1 mm        | 13.5 mm        | H+37.6 mm |
|                    |                   |   | φ 30.2 mm       | φ 26.4 mm       |           |         |                |                |           |
|                    | M25 × P1.0        |  | φ 30.2 mm       | φ 26.4 mm       |           |         |                |                |           |

## Assembly notes

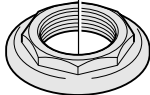
Lock nut with stem seal



Lock washer

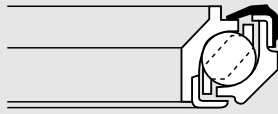
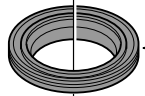


Upper head cone housing

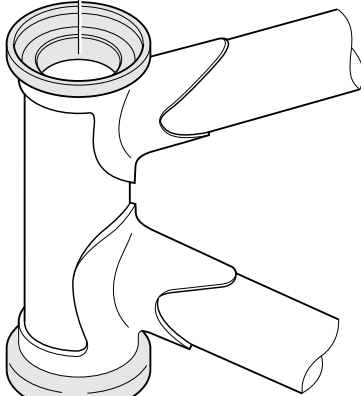


**Be careful of the setting direction.**

Cartridge type bearing

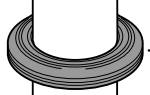


Upper head cup housing

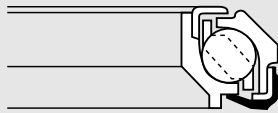


Lower head cup housing

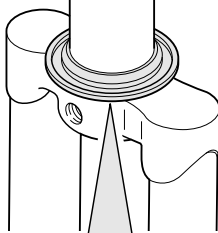
Cartridge type bearing



**Be careful of the setting direction.**



Lower head cone housing



Use the press-fitting tool (sold separately) to install the lower head cone housing.

**TL-HP50 (1")**



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Please note: Specifications are subject to change for improvement without notice. (English)

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