A WARNING

- It is important to completely understand the operation of your bicycle's brake system. Improper use of your bicycle's brake system may result in a loss of control or an accident, which could lead to severe injury. Because each bicycle may handle differently, be sure to learn the proper braking technique (including brake lever pressure and bicycle control characteristics) and operation of your bicycle. This can be done by consulting your professional bicycle dealer and the bicycle's owners manual, and by practicing your riding and braking technique.
- Securely tighten the caliper brake mounting nuts to the specified tightening torque.
 - Use lock nuts with nylon inserts (self-locking nuts) for nuttype brakes.
 - For sunken nut type brakes, use sunken nuts of the appropriate length which can be turned six times or more; when re-installing, apply sealant (locking adhesive) to the nut threads.

If the nuts become loose and the brakes fall off, they may get caught up in the bicycle and the bicycle may fall over. Particularly if this happens with the front wheel, the bicycle may be thrown forward and serious injury could result.

 Obtain and read the service instructions carefully prior to installing the parts. Loose, worn, or damaged parts may cause serious injury to the rider.
 We strongly recommend only using genuine Shimano replacement parts.

SERVICE INSTRUCTIONS

SI-8C70A

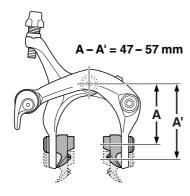
BR-R600

Caliper Brake

Before use, read these instructions carefully, and follow them for correct use.

In order to realize the best performance, we recommend that the following combination be used.

| Brake lever | ST-7700-C / ST-7700 / ST-6510 / ST-6501 / ST- 5500-CA / ST-5500 / BL-R600 |
|---------------|--|
| Caliper Brake | BR-R600 |
| Brake type | CS-57 (A – A' = 47 – 57 mm) |
| Brake shoes | R55C +1 (for 1 mm thicker brake shoes only) |
| Brake cable | |

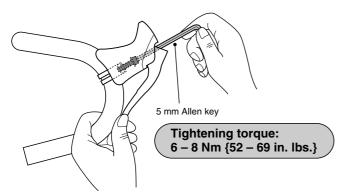


NOTE

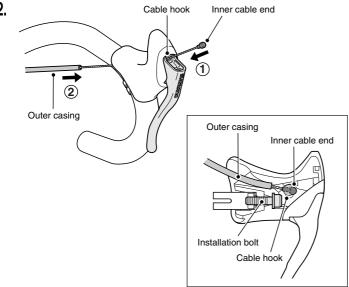
- If using SHIMANO's road brake shoes in combination with ceramic rims, the brake shoes will wear more quickly than normal.
- For maximum performance we highly recommend Shimano lubricants and maintenance products.

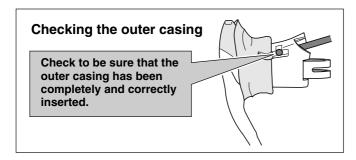
Installation of the brake lever



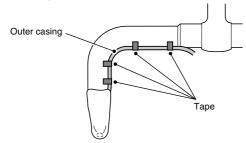








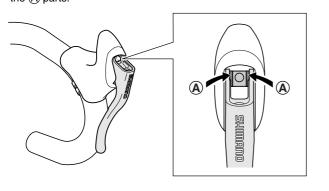
3. Temporarily secure the outer casing to the handlebar (by using tape or similar material).



4. Then wrap the handlebar with handlebar tape.



- Cut the cable at the length at which it is not pulled tight when the handlebar is turned all the way to the left and right.
- If a squeaking noise occurs after a long period of use, lubricate the (A) parts.

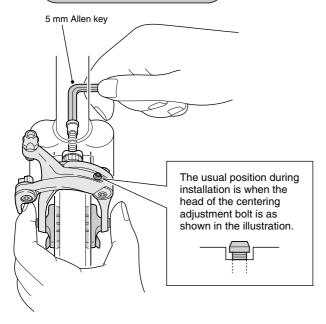


Installation of the brake

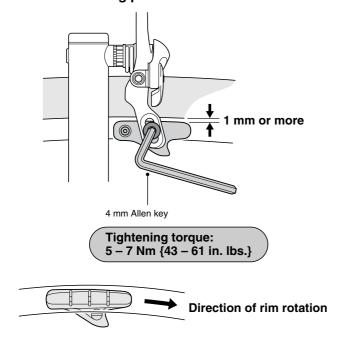
1. Installation of the brake itself

Compress the arch, and set while the shoe is in firm contact with the rim.

Tightening torque: 8 – 10 Nm {69 – 87 in. lbs.}



2. Brake shoe setting position



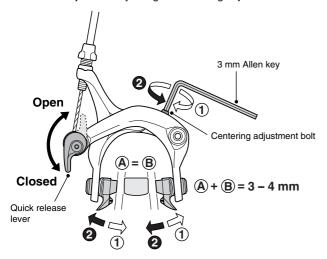
3. Cable connection

Set the quick release lever to the closed position; then adjust the shoe clearance (as shown in the illustration below) and secure the cable.

Cable bolt tightening torque: 6 – 8 Nm {52 – 69 in. lbs.}

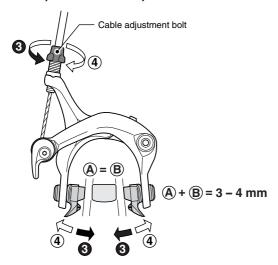
4. Centering of the brake shoe

Make a minor adjustment by using the centering adjustment bolt.



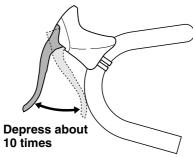
5. Readjustment of the shoe clearance

Turn the cable adjustment bolt to readjust the shoe clearance.



6. Check

Depress the brake lever about 10 times as far as the grip and check that everything is operating correctly and that the shoe clearance is correct before using the brakes.



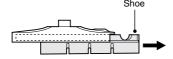
Replacement of the cartridge shoe

1. Remove the set screw.

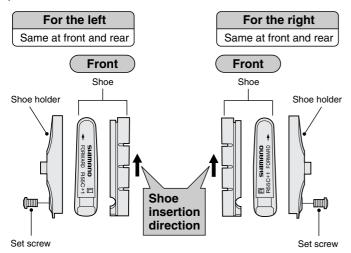
2 mm Allen key

Set screw

2. Remove the shoe by sliding it along the groove of the shoe holder.



3. There are two different types of shoe and shoe holder to be used in the left and right positions respectively. Slide the new shoes into the grooves on the shoe holders while taking note of the correct directions and screw hole positions.



4. Tighten the set screw.

Tightening torque: $1 - 1.5 \text{ Nm } \{9 - 13 \text{ in. lbs.}\}$

These service instructions are printed on recycled paper.

Please note: Specifications are subject to change for improvement without notice. (English)

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